



# FRESH PRODUCE

### WHY USE PRODUCE PACKAGING?

- Protects produce from cosmetic blemishes
- Extends shelf life to reduce food waste
- Offers traceability through QR codes
- Enhance visual appearance and brand recognition
- On-the-go packaging formats for convenience

### **PRODUCE PACKAGING FEATURES**

- Anti-fog films /coatings
- Reclose options
- Handles for portability
- OTR controlled structures
- Microwaveable structures
- MAP

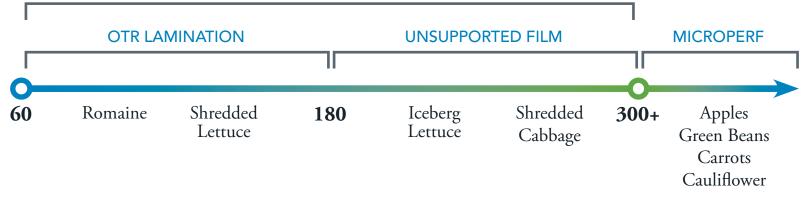
### **PRODUCE PACKAGING STYLES**

- Pre-made pouches
- Wicketed bags
- Rollstock
- Tray Lidding



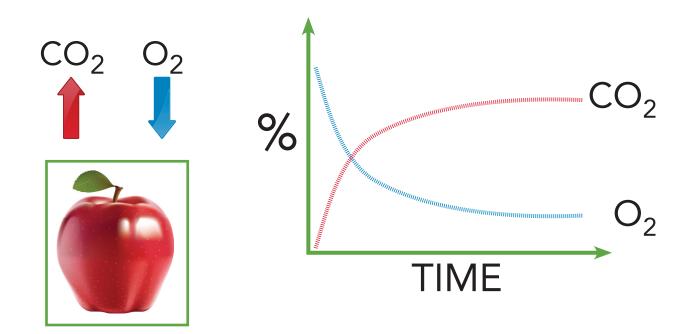


## **CONTROLLED OTR**



### **MODIFIED ATMOSPHERE PACKAGING (MAP) FOR PRODUCE**

MAP used for produce involves a precise matching of the packaging material's gas transmission rates with the respiration rate of each specific type of produce. This can prevent reactions which cause ill odors, off flavors, and slimy product. MAP extends shelf life and helps maintain freshness.





### **CONTROLLED OXYGEN TRANSMISSION RATE (OTR LAMINATION AND FILMS)**

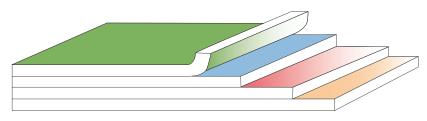
OTR values are used to compare the relative oxygen barrier capabilities of packaging films. OTR controlled structures run from 60 OTR to 300 OTR.

Requirements used to calculate OTR:

- Package size
- Produce type/mixes
- Shelf life studies

### MOST COMMON OTR CONTROLLED STRUCTURE

### PROP / INK / ADH / PE / AF



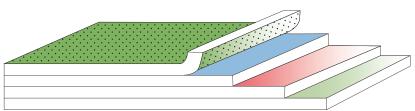
### **MICROPERFORATION**

Many fruit and vegetable applications are microperforated, which manages aging. Microperforation can be customized to match the respiration level of the fruits and vegetables that require packaging.

Microperforation allows for higher respiration rates than are possible with film technology alone. This ensures that the quality and freshness of your fresh cut produce are retained longer.

### MOST COMMON MICROPERFORATED STRUCTURE

PROP / INK / ADH / PROP / AF / P+



# INNOVATIVE PACKAGING SOLUTIONS FROM PRINTPACK

Printpack develops innovative packaging solutions that deliver a distinct advantage at the shelf, strengthen brand identity in the minds of consumers and help brand owners optimize speed-to-market strategies. Packaging innovation plays a critical role in influencing the way consumers value, choose, and use products.

APPLES	BROCCOLI	BEETS
GRAPES	BRUSSELS SPROUTS	ROMAINE LETTUCE
TOMATOES	CARROTS	SPINACH
CHERRIES	CAULIFLOWER	SQUASH
PLUMS	GREEN BEANS	ICEBERG LETTUCE

Contact a Printpack representative regarding your specific packaging application.

Converting Vision into Value

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